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## Using of light-curing "waxes" in the removable partial denture technology

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**Einleitung**

The wax patterns of the metallic frameworks of the removable partial dentures could be made directly on the cast [1,2,3], using profiled waxes like: "Ti-Light" or "LiWa" (light curing "waxes").

**Problemstellung**

This study intends to describe the problems, failures of this new technology.

**Material und Methoden**

The study was made at the Department of Removable Partial Dentures Technology, Specialization Dental Technology, University School of Dentistry, Timisoara, Romania, between 2004 and 2006, on 30 casts with different edentation types [4]. The wax patterns of removable partial dentures metallic frameworks were made directly on the cast using profiled waxes like: "Ti-Light"(Ti Research GbR, Mainbernheim, Germany) and "LiWa"(WP Dental GmbH Bevern/Hamburg).



Fig. 1. "Ti Light" Package



Fig. 1. "LiWa" Package





Fig. 2. Waxing up directly on the cast with light curing material



Fig. 3. Wax up on the cast before light curing: a. "Ti Light"

Fig. 3. Wax up on the cast before light curing: b. "LiWa"

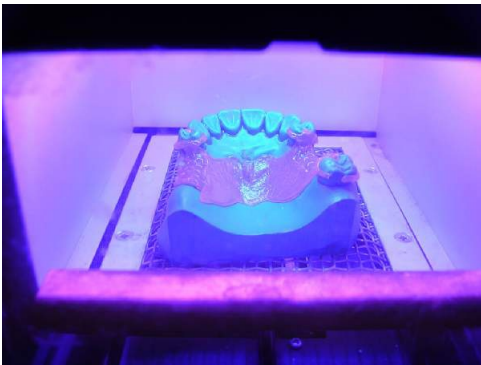


Fig. 4. The wax pattern was light-cured five minutes in a light-curing equipment (Spectramat; Ivovlar, Schaan, Liechtenstein)



Fig. 5. After light-curing the wax pattern "Ti Light" turns his colour from pink to yellow,

Fig. 5. After light-curing the wax pattern - while "LiWa" wax pattern remains with the same colour

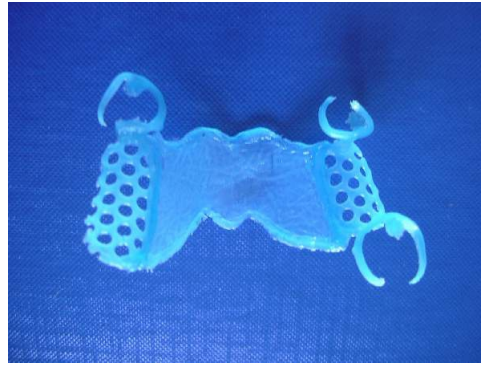


Fig. 6. Detaching the wax pattern from the cast



Fig. 7. Application of sprue bands for casting



Fig. 8. Adaptation of metallic framework on the cast ("Ti Light"- wax up)



Fig. 9. Comparative evaluation of metallic components of removable partial dentures:  
a. made with light curing wax;

Fig. 9. Comparative evaluation of metallic components of removable partial dentures:  
b. made in classical technology

## Ergebnisse

Light-curing waxes are sticky (to casts and instruments) and difficult to use. Therefore they need precision in profiles applying. Even the wax patterns seem to have a great elasticity, their removing from the cast have to be made with great patience, in not producing materials cracks or fractures .

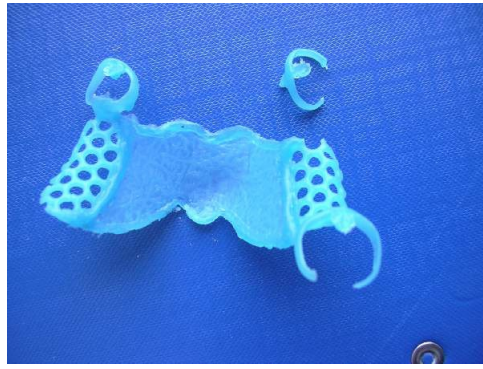
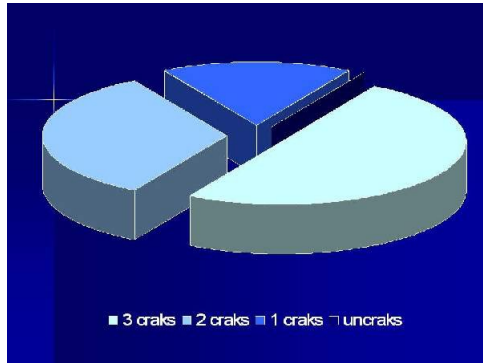
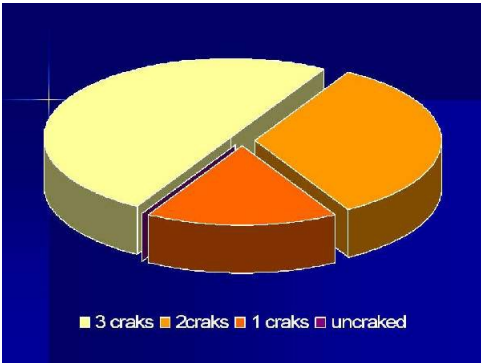


Fig. 10. Cracks at both materials



Statistics of cracks



Fig. 11: Light curing wax up: a. LiWa sticky to instruments,

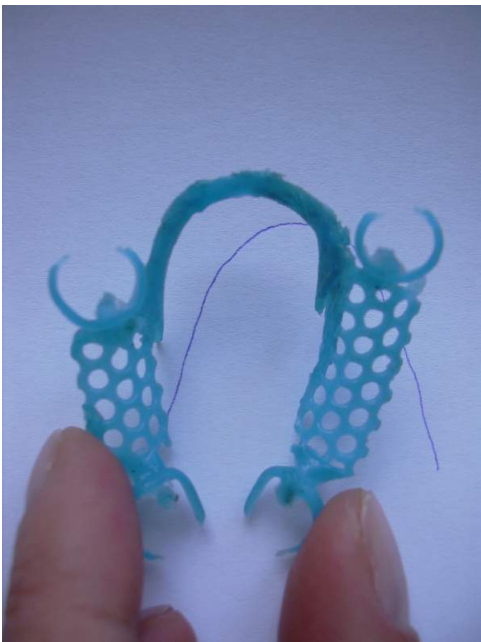


Fig. 12. Elasticity testing for both materials: b. "LiWa"

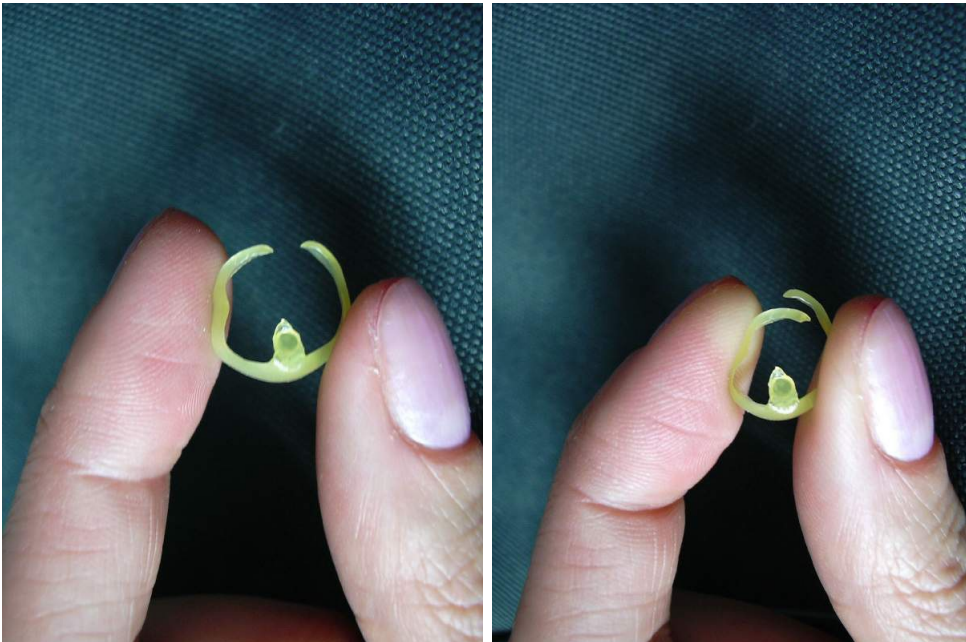


Fig. 12. Elasticity testing for both materials:  
c. "Ti Light"

## Schlußfolgerungen

Classic wax-up is ample debated in the literature. First data about light-curing waxes used in the removable partial dentures technology were published in 2003 (1, 2, 3). Hafner C. Hoffmann A. modifies the classic technology, reducing the working time and saving materials used in the intermediary stages. Reducing the working time and economizing some materials used for intermediary stages are major qualities that will impose this materials in practice Anyway the technique is ingenious and perhaps it can be improved also through the profiles modify (similar with those described in Tübingen, Germany - half-drip for the clasps) , that can improve the mechanical strength (4) of the wax pattern and consequently of the metallic framework.. Even if all the wax-up details are not edited, unmistakable, the system, that proved to be operative, will be completed.

## Literatur

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*Dieses Poster wurde übermittelt von Prof. Cristina Maria Bortun.*

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# USING OF LIGHT CURING "WAXES" IN REMOVABLE PARTIAL DENTURE TECHNOLOGY

**introduction**

The wax patterns of the metallic frameworks of the removable partial dentures could be made directly on the cast [1,2,3] using perfilled waxes like „Ti-Light“ or „LiWa“ (light curing „waxes“). This study intends to describe the problems, failures of this new technology.

**materials and methods**

The study was made at the Department of Removable Partial Dentures Technology, Specialization Dental Technology, University School of Dentistry, Timisoara, Romania, between 2004 and 2006, on 30 casts with different edentation types [4].

The wax patterns of removable partial dentures metallic frameworks were made directly on the cast using perfilled waxes like „Ti-Light“ (Ti Research G&R, Mannheim, Germany) and „LiWa“ (Dental GmbH Bremen, Hamburg).

**conclusions**

- Using light curing waxes is a novelty in the field of removable partial dentures technology [1,2,3,4].
- Reducing the working time and economizing some materials as well as intermediary stages are major qualities that will impose this materials in practice.
- Even if not all of these biomaterials details are known, the system could be completed, that will modify the working system in the field of removable partial dentures technology.

**STATISTICS OF CRACKS**

**CRACKS AT BOTH MATERIALS**

**results**

Light curing waxes are sticky (to casts and instruments) and difficult to use. Therefore they need precision in profiles applying. Even the user suffers from a great elasticity, their removing from the cast have to be made with great patience, not producing materials cracks or fractures.